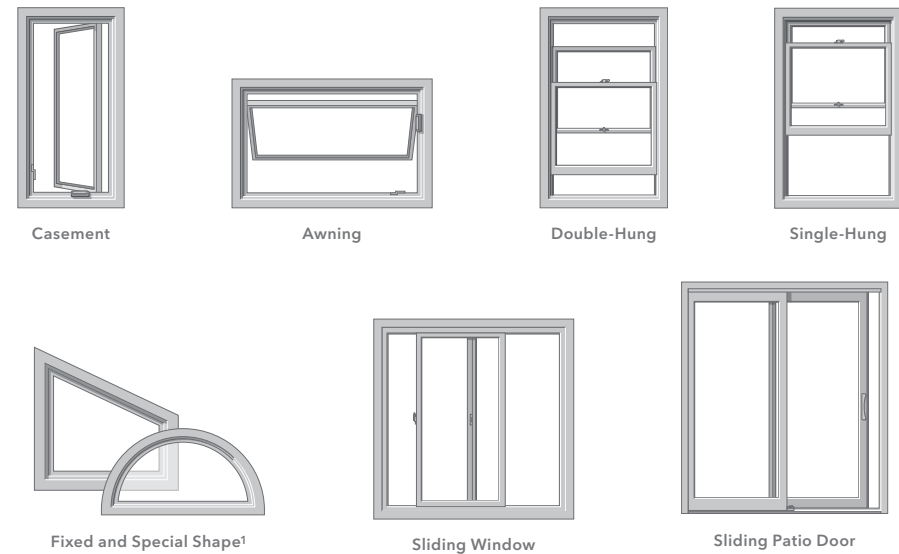


## STYLES AVAILABLE

Choose from a variety of window and door styles that provide the best performance for your home – while framing your space with a look that makes it beautifully unique.

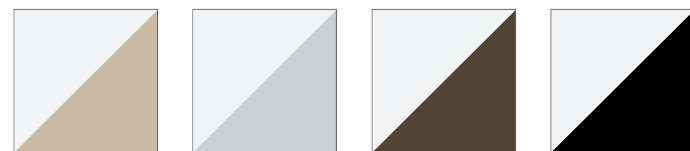


## FRAME COLORS

Pella® Impervia® products feature a durable powder-coat paint finish. Optional dual colors allow you to choose a different color on the exterior.



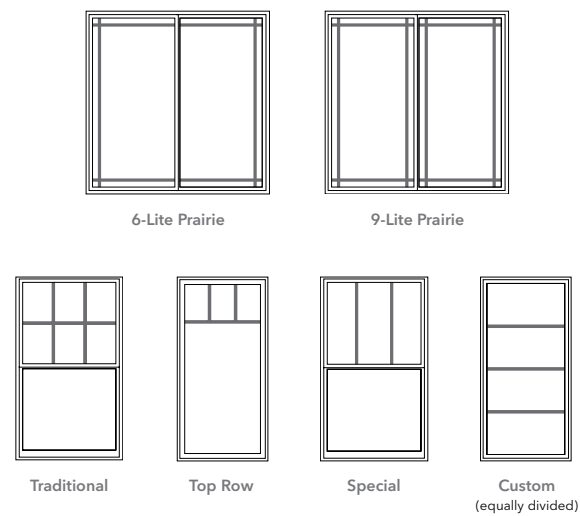
### Dual-Color Frames



White Interior with Tan Exterior      White Interior with Morning Sky Gray Exterior      White Interior with Brown Exterior      White Interior with Black Exterior

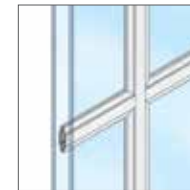
## GRILLE PATTERNS<sup>2</sup>

A variety of grille patterns for the look of divided light. Custom patterns are also available.



## COLOR-MATCHED GRILLES-BETWEEN-THE-GLASS<sup>3</sup>

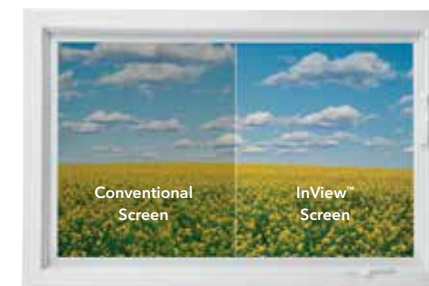
Grilles are color-matched to your window or patio door interior and exterior frame color.



3/4" Aluminum Grilles-Between-the-Glass

## SCREENS<sup>4</sup>

Improve your view and let in more light and fresh air with your choice of innovative screens from Pella.



## HARDWARE STYLES

Find beauty and function in Pella's innovative, easy-to-operate hardware styles.



# GLASS GUIDE

## INSULSHIELD® LOW-E GLASS COLLECTION



- Advanced Low-E insulating glass with argon\*
- AdvancedComfort Low-E insulating glass with argon\*
- NaturalSun Low-E insulating glass with argon\*
- SunDefense™ Low-E insulating glass with argon\*

### ADDITIONAL GLASS OPTIONS

- Clear insulating glass
- Tempered glass
- Obscure glass

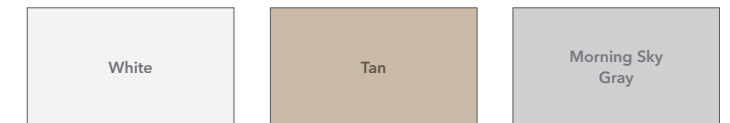
\* Optional high-altitude Low-E insulating glass available with or without argon.

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product styles.

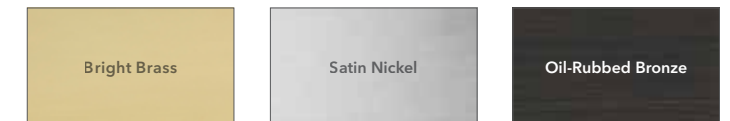
## HARDWARE FINISHES

Choose from today's most popular decorative finishes to coordinate with other finishes in your home.

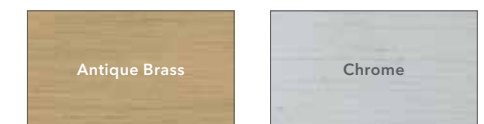
### Color-Matched Window and Sliding Patio Door Finishes



### Additional Window and Sliding Patio Door Finishes



### Sliding Patio Doors Only



<sup>1</sup> Special Shape windows made from fiberglass resin (non-Duracast® fiberglass composite).

<sup>2</sup> Grille patterns offered may vary per product. See specific product information for availability.

<sup>3</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>4</sup> ⚠ WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.